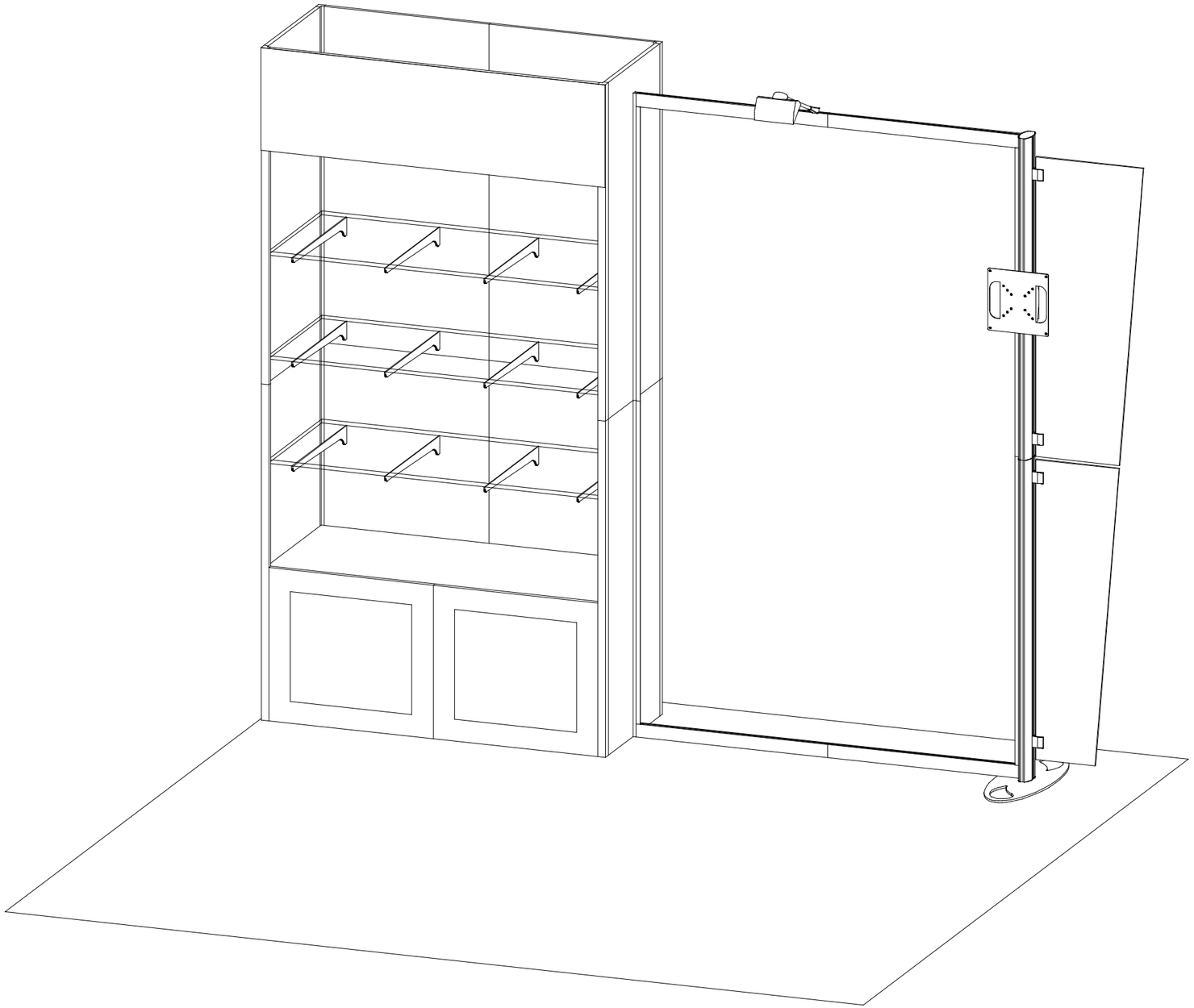
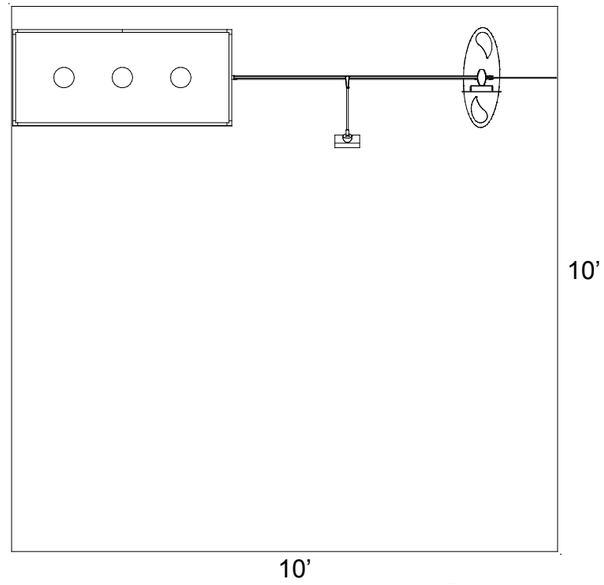
Order #XXXXX - ECO-1025 - 10’ x 10’ Sustainable Hybrid Display





Plan View

Setups

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General Setup Instructions

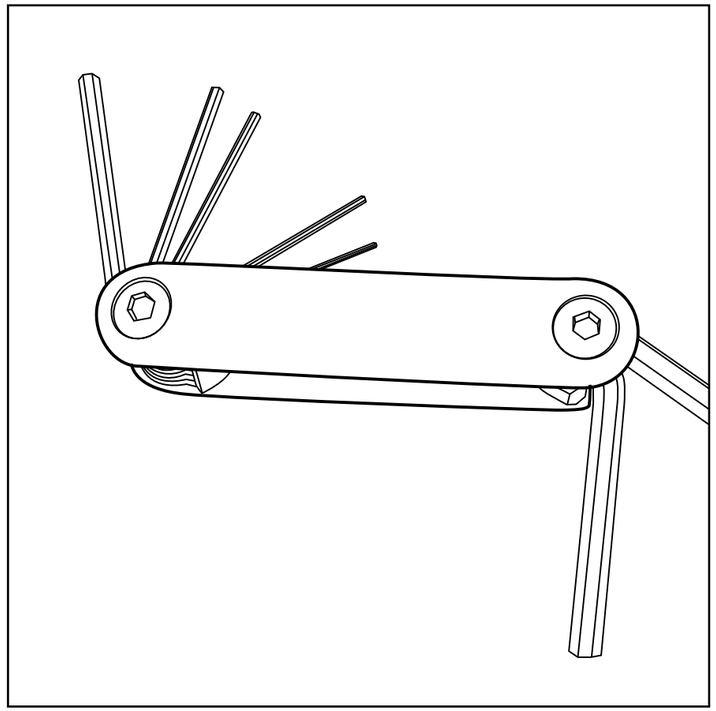
- The setup instructions are created specifically for your configuration.
- Setup instructions are laid out sequentially in levels, including exploded views and a logical series of steps for assembly. We encourage you to study the instructions before attempting to assemble your exhibit.

Cleaning and Packing

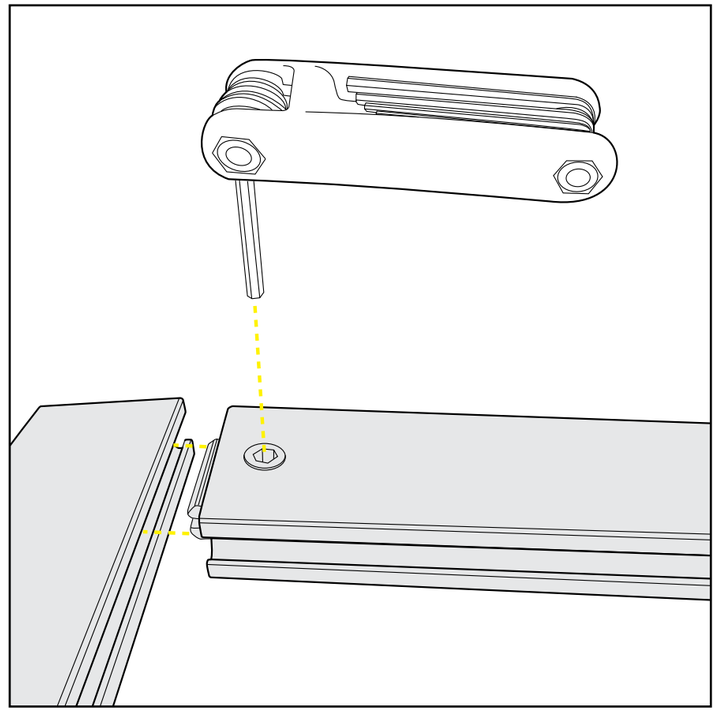
- Use non-abrasive cleaners when cleaning extrusions or ECO Glass inserts.
- Use mild cleaners and soft materials such as cotton to clean all laminates.
- Keep exhibit components away form extreme heat and long exposure to sun light. This will prevent warping and fading.
- Retain all packing material for ease of re-packing. This protects the exhibit components and keeps each part organized.

Disassembling

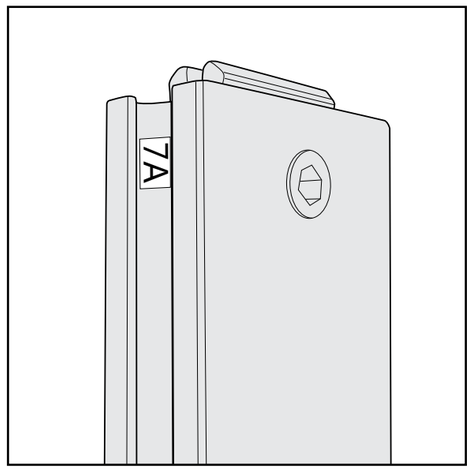
- When disassembling exhibit, tighten all setscrews to prevent loss of hardware in the shipping process.



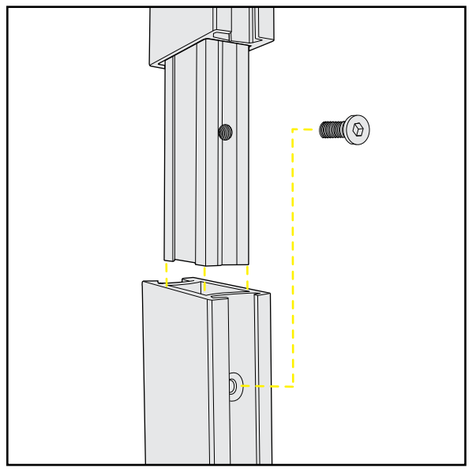
Hex Tool for Assembling Exhibit



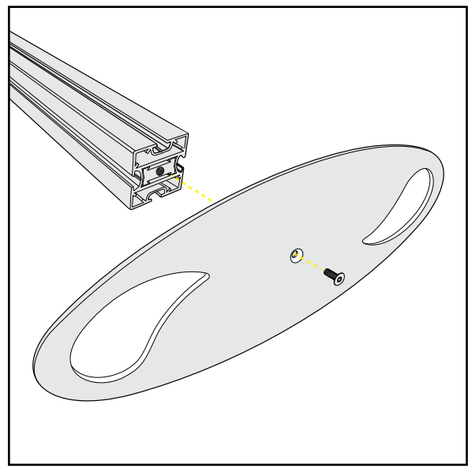
Extrusion Lock Connectors



Numbering Instructions for Setups/Packing



Inline Connection between Extrusions



Baseplate Connection for Vertical Extrusions

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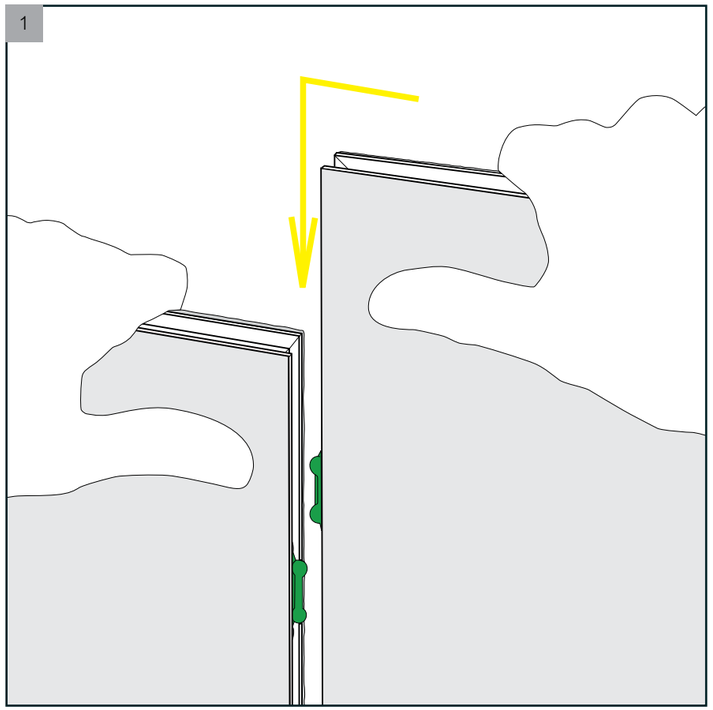
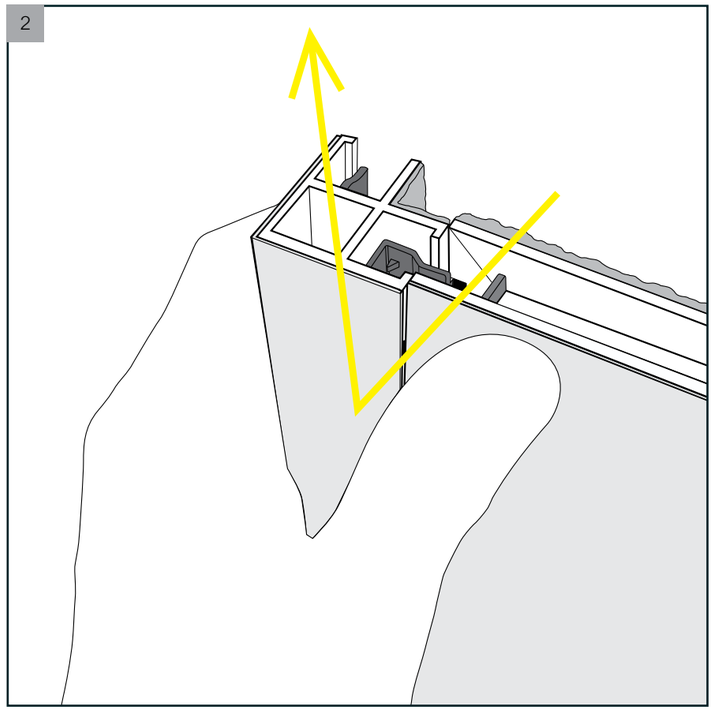
ECO Panel Install

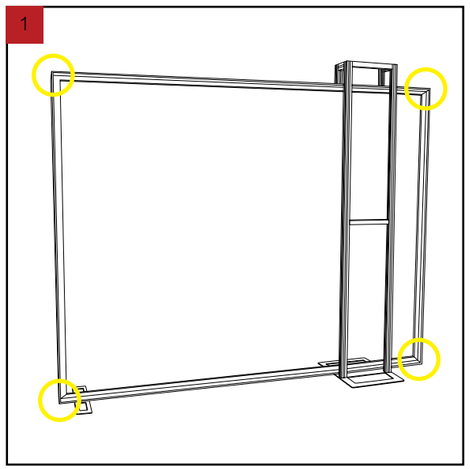
1. Place ECO panel together with a vertical offset, slide down to lock connector in place.
2. Panel Corner Connectors are installed just like ECO panels. Remove by off-setting top lock clips horizontally followed by separating vertically.

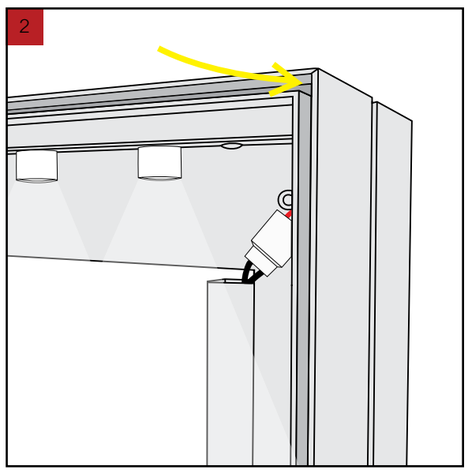


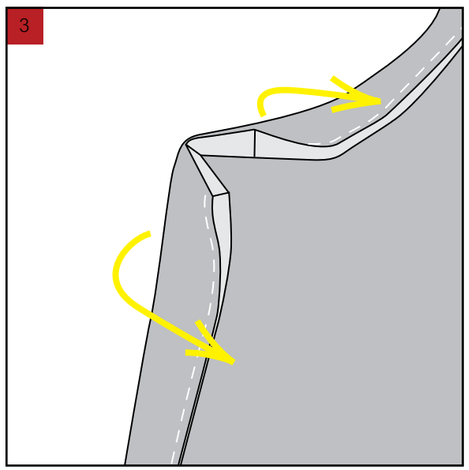


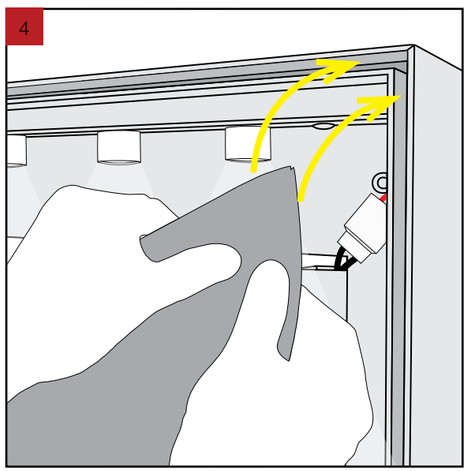
SEG Graphic Install

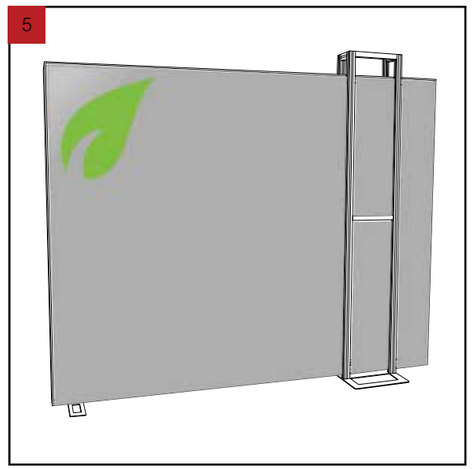
1. Graphic is installed corners first. This allows a proportional fit around the perimeter of the extrusion.
2. Locate channels along the edge of the extrusions.
3. Fold over graphic (hiding threads) and tuck silicon edge and fabric into corners.
4. After corners are complete, slide in the rest of the graphic into channel. (From edges to center)
5. Graphic is installed. Stand back and be amazed!











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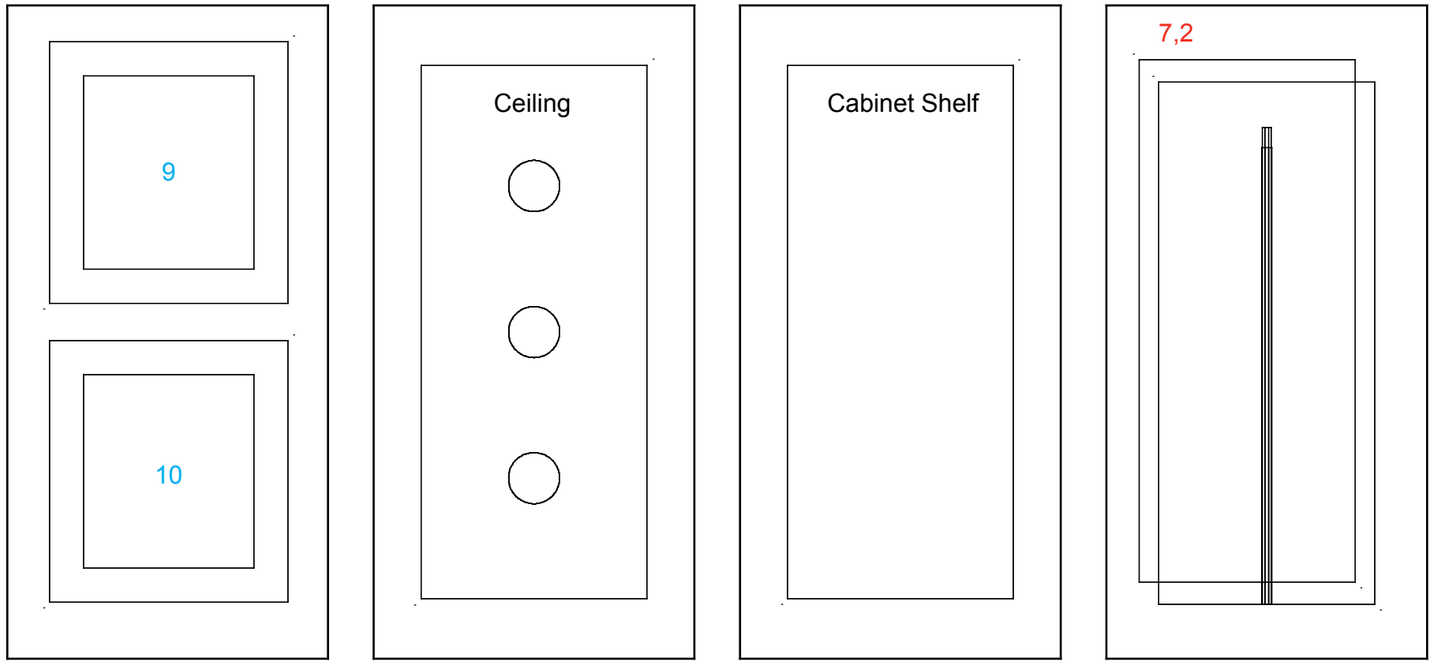
Case 1

Top View of Each Level



Level 1 Level 2 Level 3 Level 4

Lights

Setup Hardware

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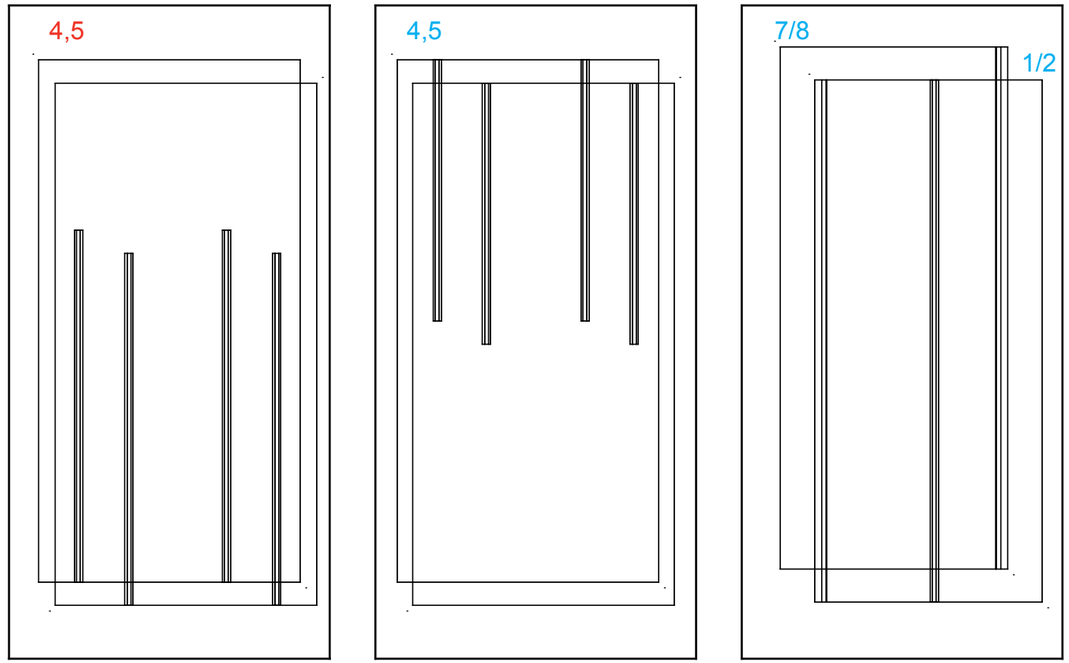
Case 2

Top View of Each Level



Level 1 Level 2 Level 3

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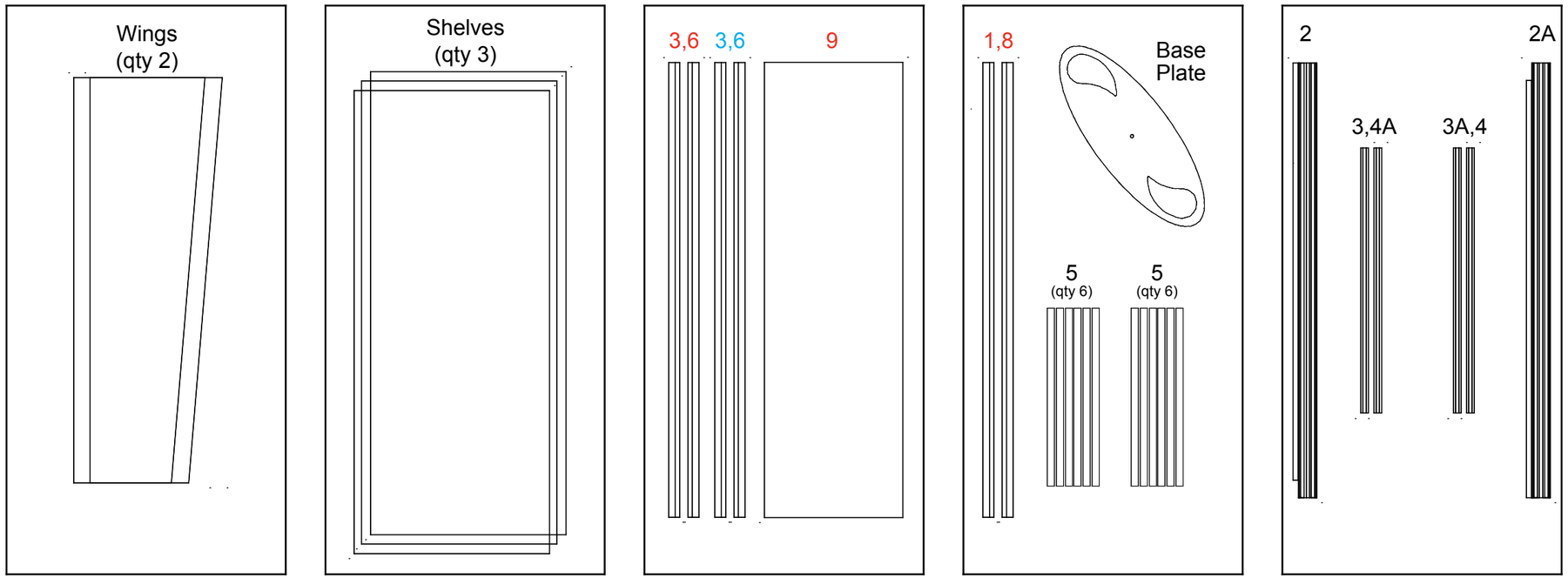
Case 3

Top View of Each Level



Level 1 | Level 2 | Level 3 | Level 4 | Level 5

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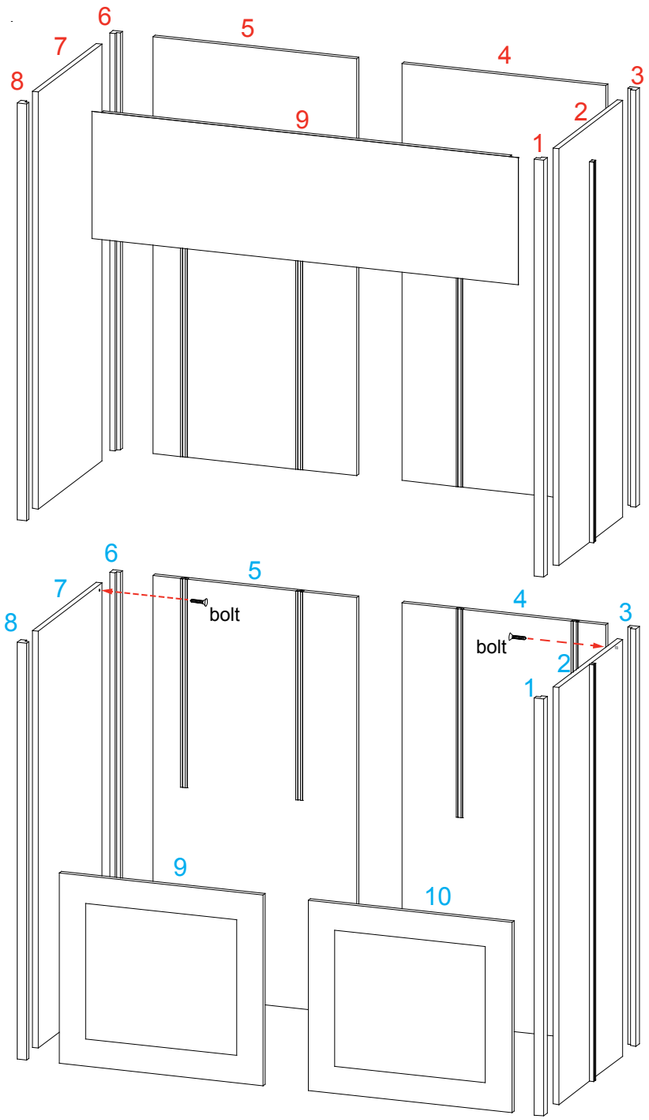
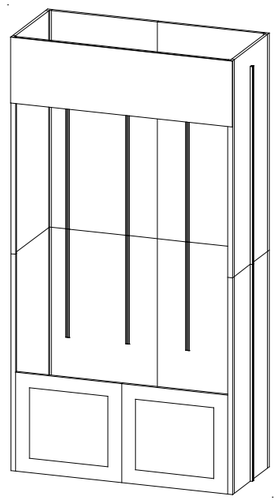
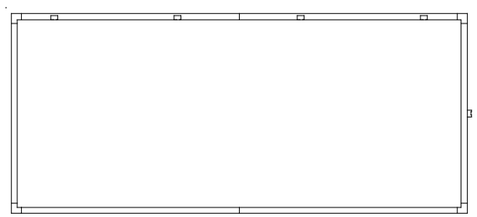
Step 1

Item	Qty.	Description
1	1	46”h 90° LT Connector
2	1	19”w x 46”h LT Panel w/ attached S10
3	1	46”h 90° LT Connector
4	1	23”w x 46”h LT Panel w/ attached S10
5	1	23”w x 46”h LT Panel w/ attached S10
6	1	46”h 90° LT Connector
7	1	19”w x 46”h LT Panel
8	1	46”h 90° LT Connector
9	1	23”w x 21”h LT Panel w/ Door
10	1	23”w x 21”h LT Panel w/ Door
1	1	46”h 90° LT Connector
2	1	19”w x 46”h LT Panel w/ attached S10 & PR53
3	1	46”h 90° LT Connector
4	1	23”w x 46”h LT Panel w/ attached S10
5	1	23”w x 46”h LT Panel w/ attached S10
6	1	46”h 90° LT Connector
7	1	19”w x 46”h LT Panel
8	1	46”h 90° LT Connector
9	1	46”w x 14”h LT Panel





When partly assembled



Plan View

Steps:
1) Assemble lower panels & connectors [1] through [10] in numerical order, as shown.
2) Connect upper panels & connections [1] through [9] in numerical order.
3) Secure lower panel [2] to upper panel [2] using bolt as shown.
4) Secure lower panel [7] to upper panel [7] using bolt as shown.

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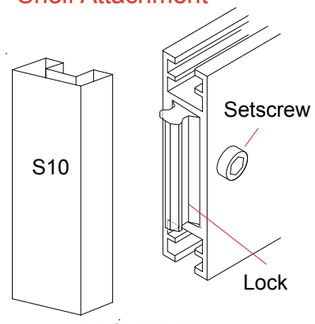
Step 2

Item	Qty.	Description
5	12	18”w Z32 Horizontal Extrusion

Steps:
1) Place Counter Top on top of lower cabinet, using shelf support pins.
   See Shelf Support Pin detail.
2) Install recessed Ceiling, using shelf pins.
3) Attach horizontals [5] to S10 extrusions attached to panels [4,5,4,5]; place shelves as shown.
3) Connect power cords for ceiling puck lights.

Shelf Attachment

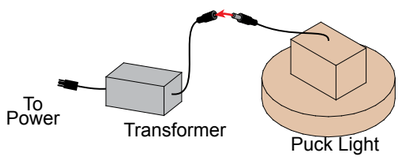


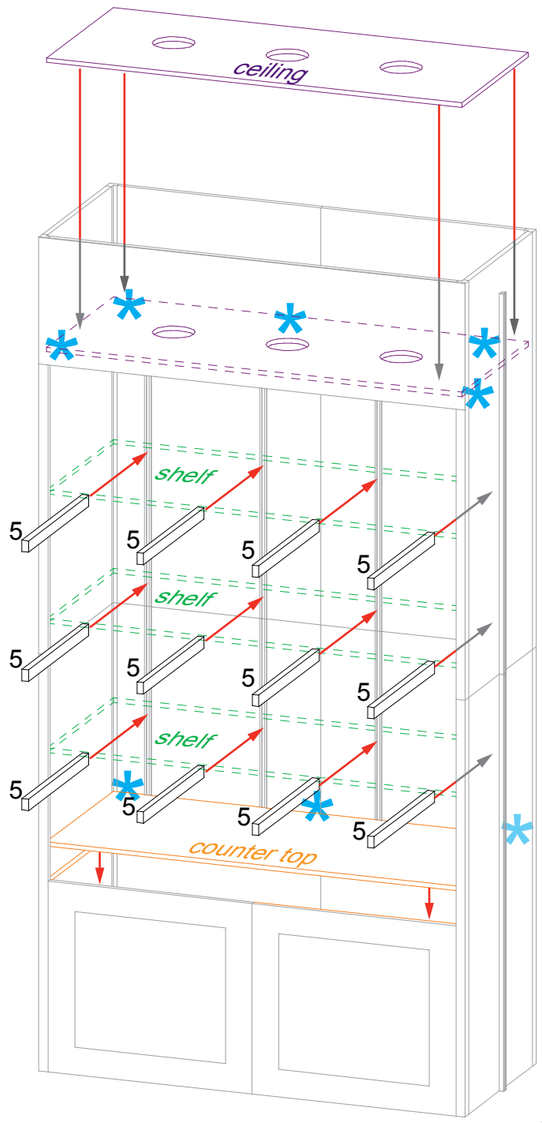
Insert lock into groove of vertical extrusion & tighten setscrew.

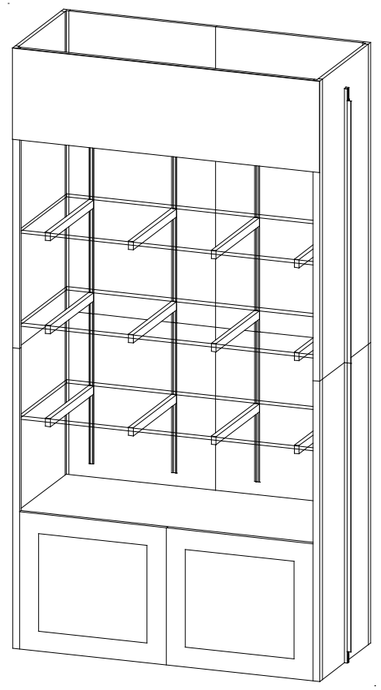
BACK VIEW

Puck Light Connection

Connect power cords to puck lights in ceiling.



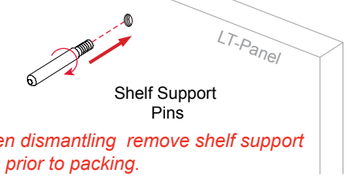




When assembled

* Shelf Support Pin

Insert Pin into threaded hole of LT-Panel. Twist to tighten.



When dismantling remove shelf support pins prior to packing.

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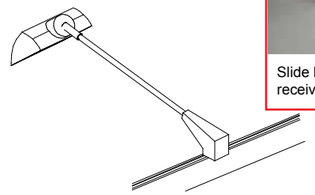
Step 3

Item	Qty.	Description
1	1	Base Plate
2/2A	1/1	44”h OP91 Vertical Extrusion w/ attached PR37
3/3A	1/1	26.77”w Z45 Horizontal Extrusion
4/4A	1/1	26.77”w Z45 Horizontal Extrusion
--	2	40.2”h PR37 Extrusion

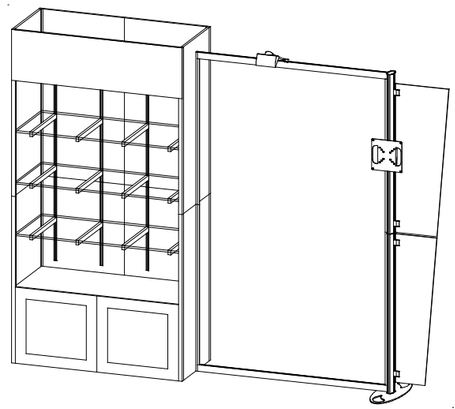
Steps:
1) Attach PR37 to the S10 extrusions on assembled panels [2,2]. See PR37 Attachment detail.
2) Connect Base Plate [1] to bottom of vertical [2] using bolt.
3) Assemble verticals [2-2A] together & horizontals [3-4], [3A-4A] together.
4) Attach horizontals assemblies [3/4] & [3A/4A] between vertical [2/2A] & S10 extrusions attached to panels [2,2].
5) Apply fabric graphic to back of frame assembly, using Velcro.
6) Connect light to top of horizontal. See Light Attachment detail.
7) Install Monitor Mount to vertical [2/2A]. See Monitor Mount Attachment detail.
8) Attach Wings to vertical [2/2A] using A10 clamps. See Wing Attachment detail.
9) Affix header graphic to cabinet using Velcro.

* Light Attachment

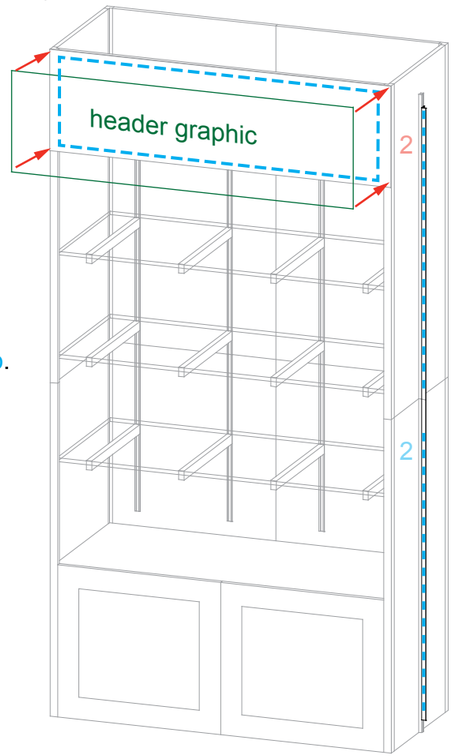
Lock Clip into Groove of Horizontal Extrusion, then slide Light onto Clip.

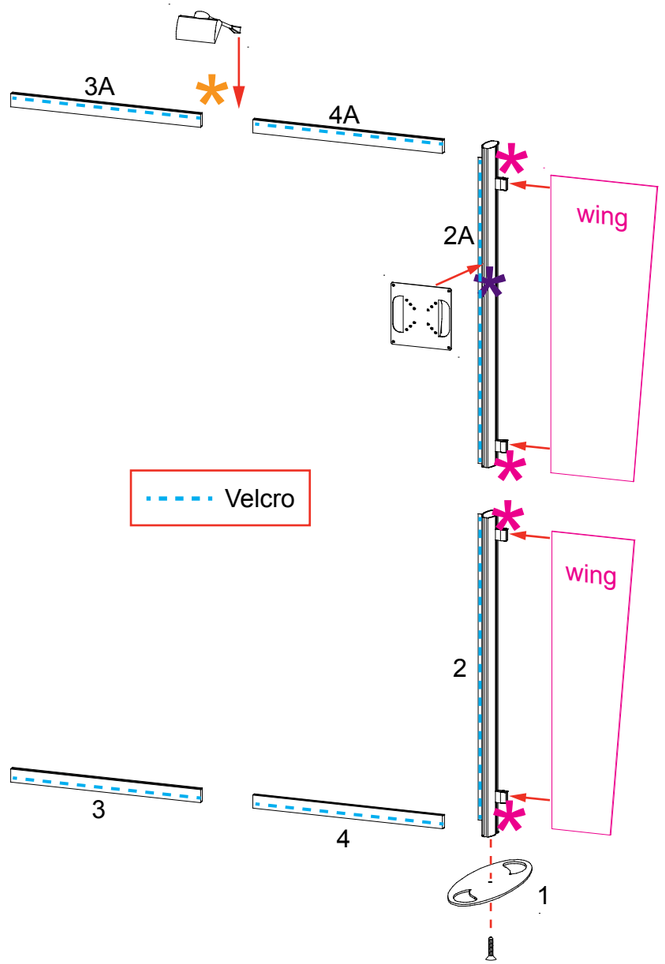


Slide light into light receiving hardware

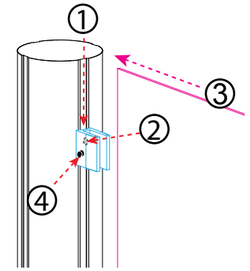


When assembled



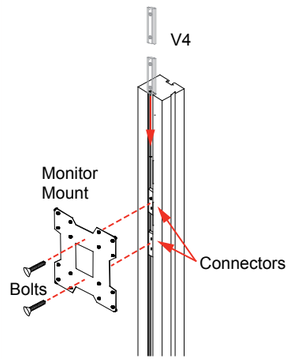


* Wing Attachment



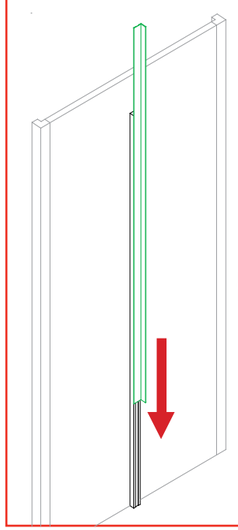
1) Slide A10 connector into groove of extrusion.
2) Tighten set screw to secure A10 to extrusion.
3) Insert Wing into Clamp
4) Tighten knob to secure Wing in place.

* Monitor Mount Attachment



Slide Connectors into groove of Extrusion. Tighten Set Screws to secure Connectors in place. Attach Monitor Mount back plate to Extrusion, using bolts.

PR37 Attachment



Slide PR37 extrusion into groove of vertical extrusion & tighten set screw to secure in place.

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