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Using You Set-up Instructions:

The Visionary Designs Set-up Instructions for Magellan displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

THIS IS VERY IMPORTANT!

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in red).

Cleaning & Packing Your Display:

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Hex Key Tool

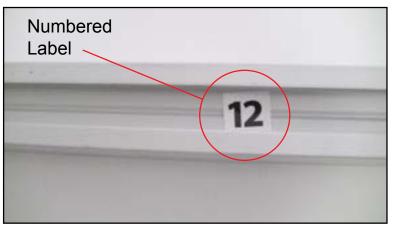


Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

Typical Connection



Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.

Detail C: A rectangular connection bar with plastic T Knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten. Do Not Overtighten.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

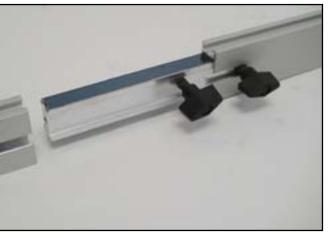
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Typical Connection

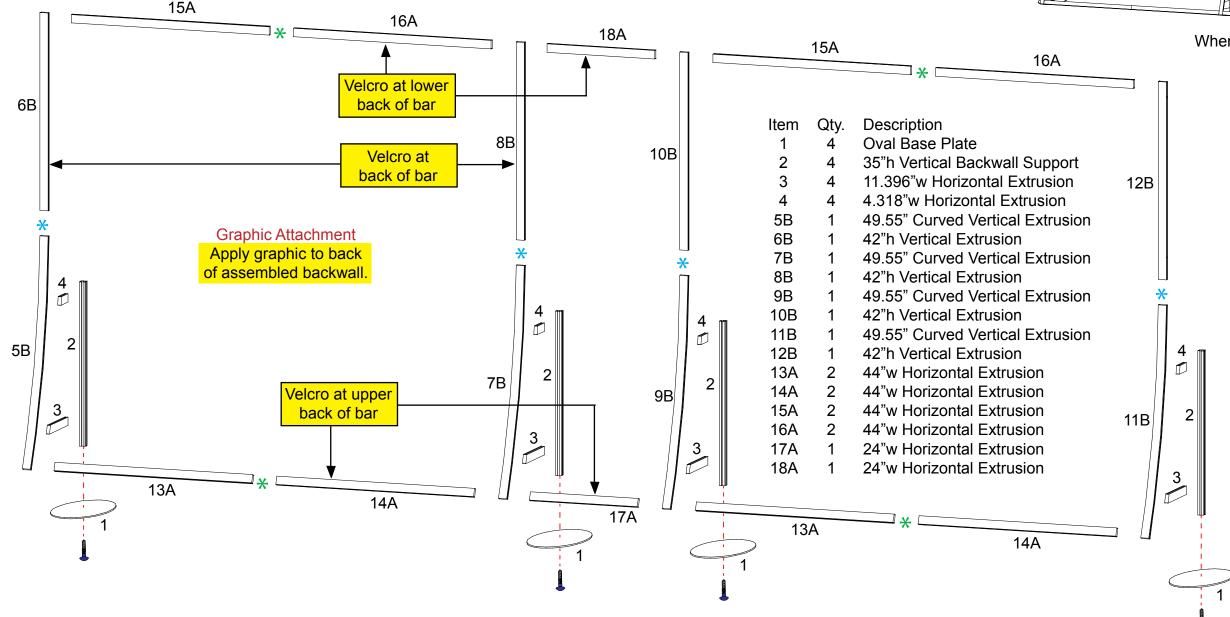


Horizontal Connection



Steps:

- 1) Attach oval base plates [1] to verticals [2] using bolts as shown.
- 2) Attach horizontals [3,4] to verticals [2].
- 3) Attach upper verticals to lower curved verticals.
- 4) Connect horizontals [13A,14A] together.
- 5) Attach vertical assemblies to horizontals [3,4].
- 6) Attach horizontal assemblies between vertical assemblies.
- 7) Attach horizontals [17A,18A] between to assembled sections.
- 8) Velcro attach graphics to back of assembled backwall.



★ = Connector A

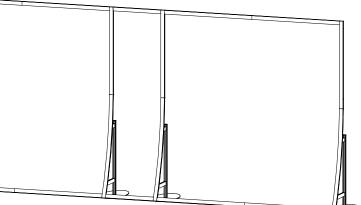
★ = Connector B

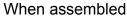
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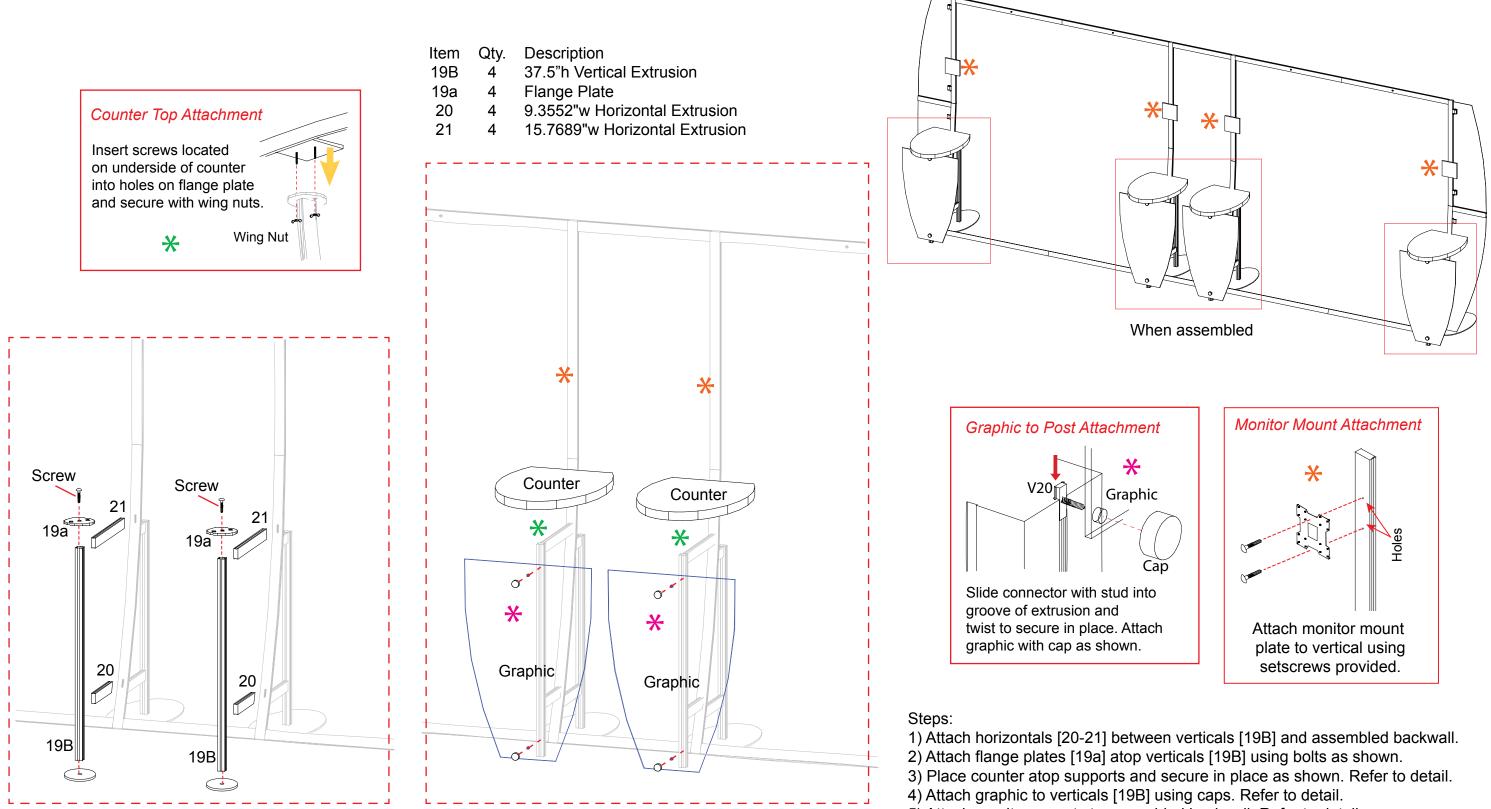
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Step 1

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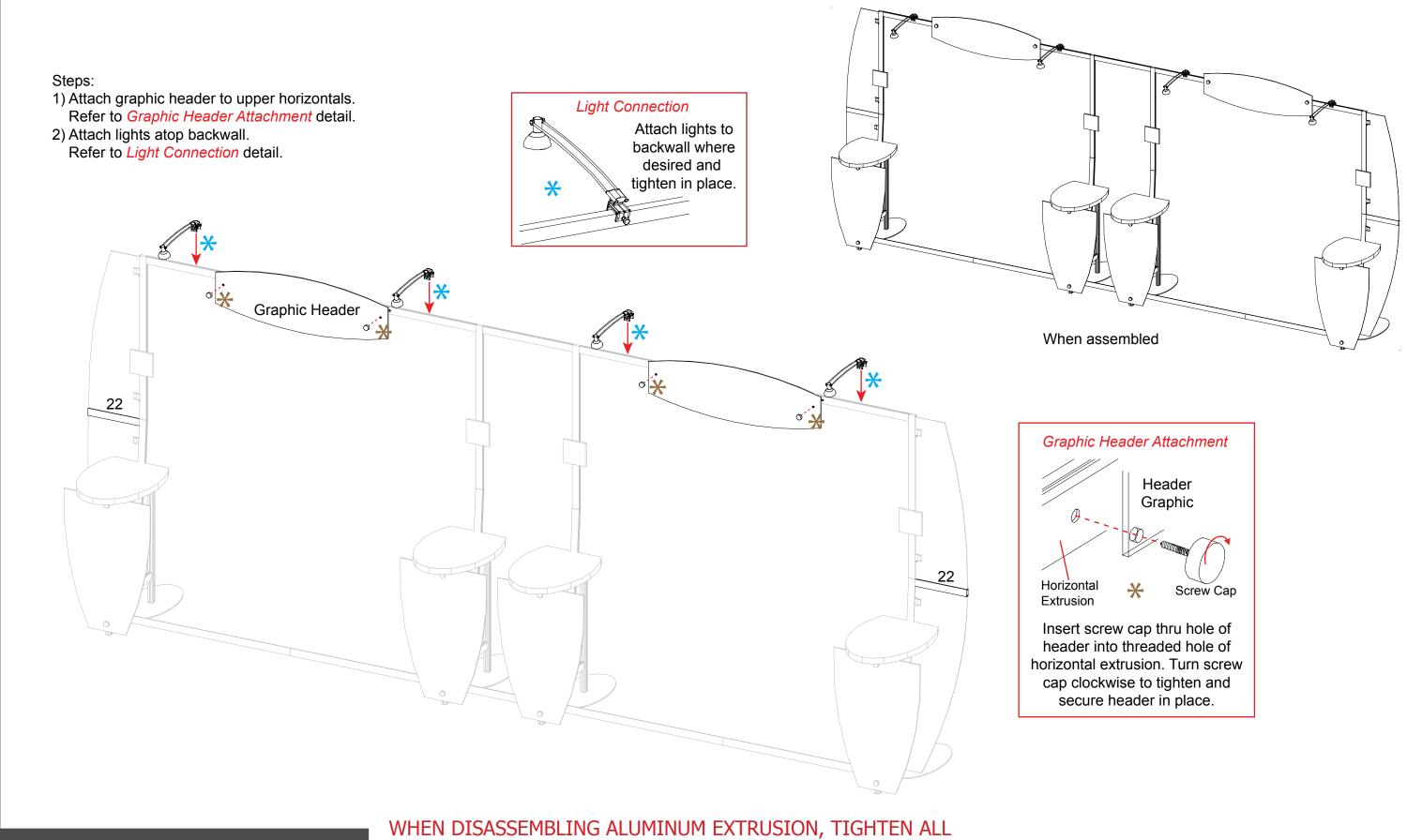


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- 5) Attach monitor mounts to assembled backwall. Refer to detail.



SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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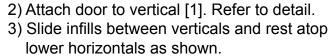
Step 3

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Item	Qty.	Description
1	1	38"h Vertical Extrusion w/ Door Hinges
2	1	38"h Vertical Extrusion w/ Door Stopper
3	1	38.4565" Curved Extrusion w/ S10
4	1	38.4565" Curved Extrusion w/ S10
5	1	22.9803"w Horizontal Extrusion
6/6a	1/1	10.4062"w Horizontal Extrusion
7	1	23"w Horizontal Extrusion
8	1	22.9803"w Horizontal Extrusion
9/9a	1/1	15.0700"w Horizontal Extrusion
10	1	23"w Horizontal Extrusion

Steps:

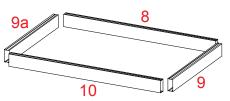
1) Attach lower horizontals between verticals.



- 4) Attach upper horizontals between verticals.
- 5) Velcro attach shelf supports to inside of assembled pedestal.
- 6) Place shelf atop shelf supports.
- 7) Place counter atop assembled pedestal.



*** KEEP Left and Right pedestal wall assembly together when shipping ***





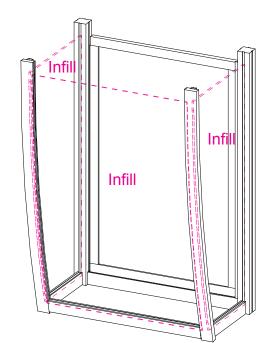
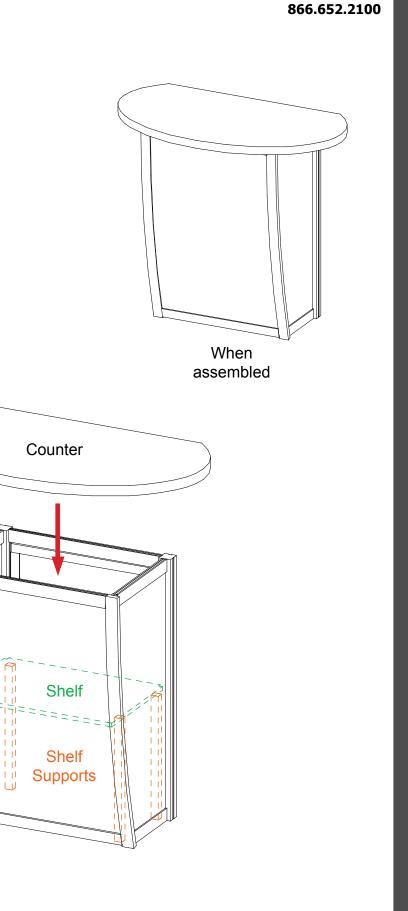


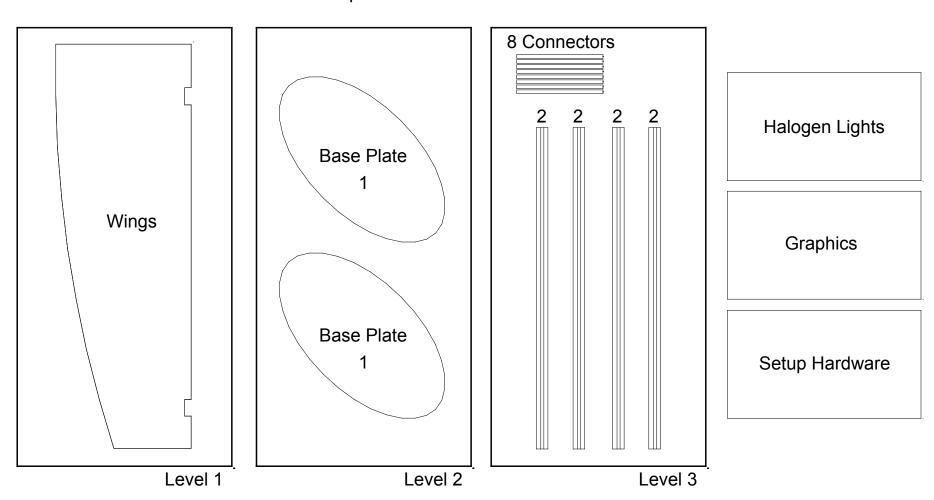


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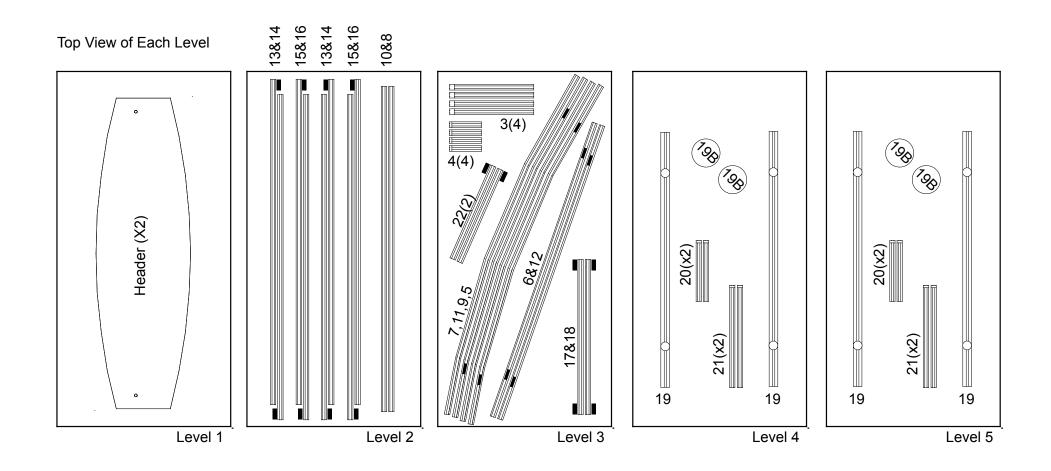


Top View of Each Level

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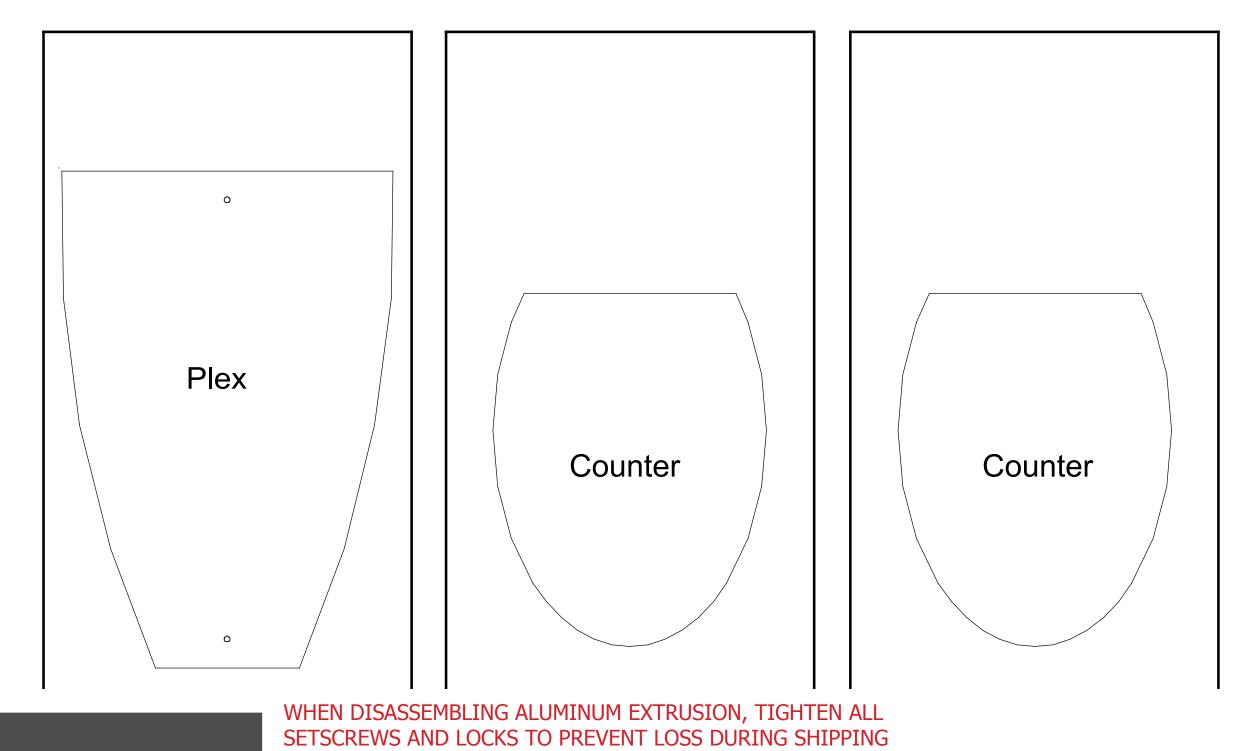


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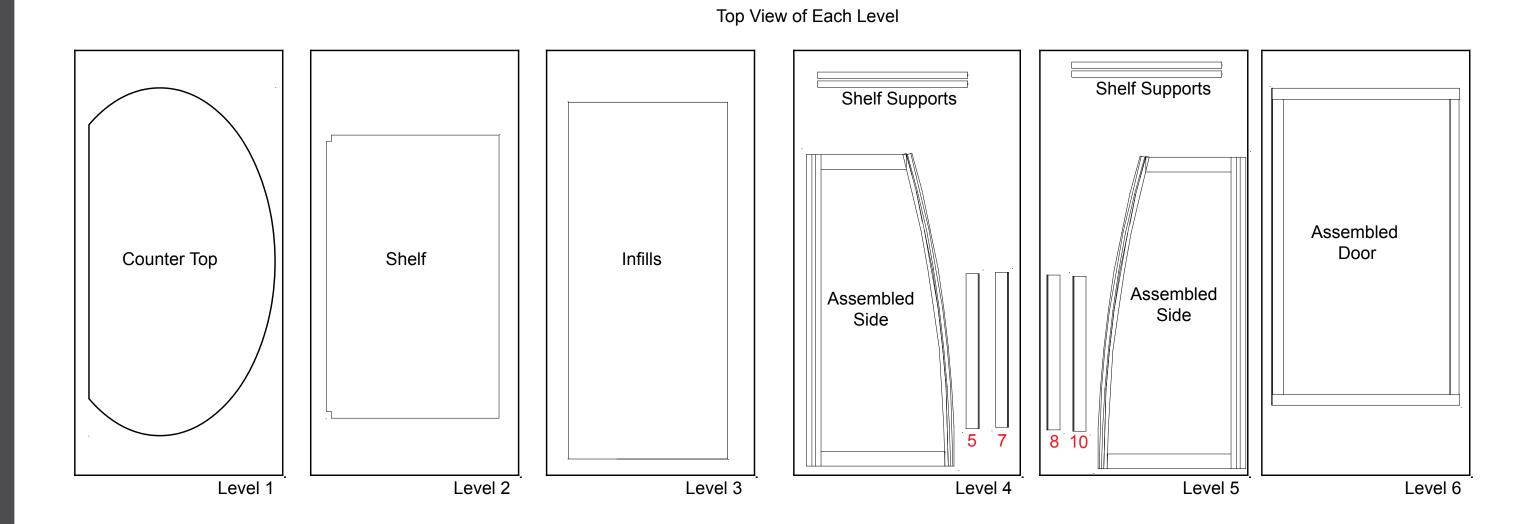
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Top View of Each Level



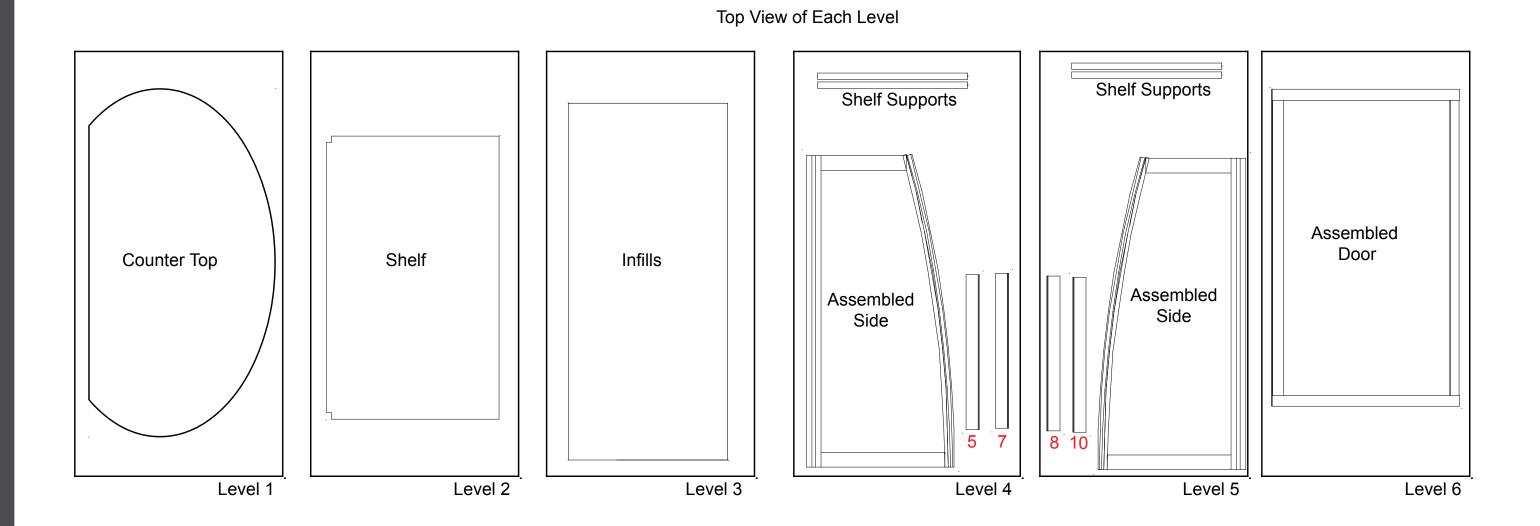
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